Kanban is often seen as a central element of “Lean Manufacturing” and is probably the most widely used type of “Pull” signaling system.

Kanban stands for \textit{Kan-card} and \textit{Ban-signal} and is Japanese origin.
1. A Kanban signal is only issued when the component it represents is used.

2. No Kanban, No part.

3. Only good components are issued.

4. No over production.

5. Components are only manufactured in the order the Kanban cards are received

6. Components are only manufactured / issued in the number specified by the Kanban.

7. The number of Kanban cards should be reduced over time and the problems that are encountered by doing this should be tackled as they are exposed.